



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3301

Job Sheet 170454



Part No: 646.3301

Job Qty: 6 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER
DWG NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea	2/7/18	2/7/18	0.00	0.00	Start Up Stores/Pkg-2	
110	Packaging	6 pcs	2/7/18	2/7/18	0.00	0.00	Packaging1-1	
120	Small Fab	6 pcs	2/8/18	2/8/18	0.00	8.33	Small Fab-1	
130	QC	6 pcs	2/8/18	2/8/18	0.00	0.00	QC5	
140	Packaging	6 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-1	
150	QC21-SA	6 Ea	2/8/18	2/8/18	0.00	0.00	QC21	

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying
Descriptions: surfaces shown on dwg per note 7. exp. date: 06/19

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	6 Ea (1 ea)	90-Start up Operation	
646.3311	RH Half - Upper Cutter Assembly	6 Ea (1 ea)	90-Start up Operation	
646.3312	Center Plate	6 Ea (1 ea)	90-Start up Operation	
646.3313	Upper Guide	6 Ea (1 ea)	90-Start up Operation	
646.3314	Blade	6 Ea (1 ea)	90-Start up Operation	
646.3315	Blade	6 Ea (1 ea)	90-Start up Operation	
646.3316	Blade	6 Ea (1 ea)	90-Start up Operation	
AN3-12A	Bolt	12 Ea (2 ea)	90-Start up Operation	
AN3-14A	Bolt	6 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	108 Ea (18 ea)	90-Start up Operation	
MS21042L3	Nut	18 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	108 Ea (18 ea)	90-Start up Operation	
NAS1149F0332P	Washer	36 Ea (6 ea)	90-Start up Operation	
NAS1149FN832P	Washer	216 Ea (36 ea)	90-Start up Operation	

DART
AEROSPACE
S040560



Upper Cutter Assembly

PART NO: 646.3301
Original Serial #: S040560
Revision:
Operation:
Change No:

Start up Operation 02/08/18

Job No: 170454

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CANADA
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	6	6	0
	646.3311	6	7	0
	646.3312	6	22	0
	646.3313	6	16	0
	646.3314	6	15	0
	646.3315	6	15	0
	646.3316	6	16	0
	AN3-12A	12	60	0
	AN3-14A	6	206	0
	MS21042L08	108	1,034	0
	MS21042L3	18	3,785	0
	MS27039-08-19	108	914	0
	NAS1149F0332P	36	3,863	0
	NAS1149FN832P	216	4,692	0
Part Specifications				
Specifications could not be found.				



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Master Unit 000664

Tel (613) 632-5200

Containers on Master Unit 000664				
Serial No	Part No	Customer Part No	Status	Quantity
S016301	646.3310	646.3310	Allocated	6
S040558	646.3311	646.3311	Allocated	6
S040557	646.3312		Allocated	6
S022575	646.3313	646.3313	Allocated	6
F162489	646.3314		Allocated	5
S040554	646.3314		Allocated	1
F162486	646.3315		Allocated	5
S040552	646.3315		Allocated	1
F162428	646.3316		Allocated	6
S040559	AN3-12A		Allocated	12
FM138040-40	AN3-14A		Allocated	2
S038122	AN3-14A		Allocated	4
S040548	MS21042L08		Allocated	108
S040542	MS21042L3	MS21042L3	Allocated	18
S040541	MS27039-08-19		Allocated	108
S040540	NAS1149F0332P		Allocated	36
S040538	NAS1149FN832P		Allocated	216